



7425 CHAVENELLE ROAD, DUBUQUE, IOWA 52002 PHONE: 563-690-1214

GROUND BLIND

Model/UPC: 909257

YOUR RESPONSIBILITIES

It is your responsibility to carefully read and understand all instructions and safety warnings/labels, expiration date, and how to use the XOP, Inc. Ground Blinds and all additional XOP, Inc. merchandise before use. This owners manual and product labels provide important use and safety information. DO NOT Remove or Obscure any safety warning labels on any of your XOP products. Failure to read and follow these safety warnings could result in serious bodily injury or death. Please retain this manual and preserve all product labels for future reference.

CONTACT INFORMATION

Do not use XOP, Inc. merchandise until you read and thoroughly understand all instructions and safety warnings. You must read and follow all instructions and safety warnings before each use. Failure to read and follow these instructions and safety warnings could result in serious injury or death. If you are unsure of any instruction or safety warning, stop and contact XOP, Inc. immediately at 563-690-1214.

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IMPORTANT PRODUCT INFORMATION

- Before each use inspect equipment carefully making sure all the parts are in working order and are in good condition. Do not use if any signs exist of product abrasion, damage, wear or defects. Replace any parts only with XOP, Inc. parts. Contact XOP, Inc. at 563-690-1214 with any product concerns or replacement part requests.
- Replace any parts only with XOP, Inc. parts. Use of any other parts will be considered a modification to the product and will void XOP, Inc. of any liability. Contact XOP, Inc. at 563-690-1214 with any product concerns or replacement part requests.
- Instructions should be kept in a safe place and reviewed at least annually. It is the responsibility of the Ground Blind owner to furnish the Instructions to any person that borrows or purchases the XOP, Inc. equipment.
- Take Ground Blind down between usages. Store in dry place away from weather, wildlife, sunlight, and sharp or abrasive objects.

ALWAYS:

- Use good judgment and practice general hunting safety measures and precautions.
- Keep others informed. Hunt with others or let someone know where you will be hunting and when you will return. Carry a cell phone or other two-way communication equipment in case of emergency.
- A signal device such as a mobile phone, radio, whistle, signal flare or personal locator device (PLD) must be on your person and readily available at all times.
- Inspect the equipment carefully making sure all the parts are in working order and are in good condition. Do not use if any signs exist of product abrasion, damage, wear or defects.
- Use only for intended purpose.
- Store your blind in a cool dry place free of dirt and any debris.
- Avoid leaving your blind outdoors for extended periods of time as it will cause unnecessary fading of the material.

NEVER:

- Use any XOP, Inc. product if you have not followed the manufacturer's care and maintenance guidelines.
- Use this or any other XOP, Inc. product if you are fatigued, dizzy, ill, or nauseous, on prescription drugs, physically impaired in any way, or have recently consumed alcohol or any other judgment altering drugs.
- Use a heater in your hunting blind. Un-vented fumes could cause sickness or death
- Expose your blind to any open flame. This product is NOT fireproof.
- Shoot through the windows with a firearm or expandable broadheads. Firearms can cause sparks or flames from the muzzle and could ignite the material. The mesh can cause premature opening of the blades on mechanical broadheads. XOP, Inc. recommends that only fixed blade broadheads be used. The shoot-through windows are meant for archery use only.
- Allow children to play with this product without adult supervision
- Allow the material to cover your face. It can cause suffocation and death.
- Store blind while wet. Completely dry blind before returning it to its carrying bag.

ASSEMBLY/INSTALLATION

- 1) Please inspect the shipping carton for damage or evidence that it may have been opened before you received it. Remove blind from box. Inspect the condition of all contents.

Contents: **Blind**
 Tie-Down Ropes
 Ground Stakes
 Camo Backpack
 Fiberglass Rod Roof Supports

IMPORTANT: XOP, Inc. Ground Blinds are constructed of Spring Steel. Please open with extreme caution, holding the blind away from face, body, and other people.

- 2) Remove the pouch containing the stakes
- 3) Remove your blind from the back pack. Holding one of the 3 ring sets of steel-- let the other two pop open.
- 4) Once the blind has popped open, unfold it and lay it flat on the ground. Take hold of the corner and put your foot on the boot section. Pull the top section up.
- 5) Lift the top of the blind over your head so you are standing on the inside when it opens. Continue to top over your head until your blind stands upright.
- 6) After standing your blind upright, spread each side of your blind and stake down. High wind tie-downs are included if needed.
- 7) Insert one end of each fiber pole into opposite pockets inside the blind. The poles will cross at the peak of the roof. The pockets are near window area in all 4 corners of the blind. Fix the poles to the blind using the ties at the corners (window height) and one tie in the center of the roof.

TAKE DOWN INSTRUCTIONS

- 1) Remove all ground stakes, ropes, and fiber pole roof supports.
- 2) Take hold of one of the corners and lay the blind on its side.
- 3) Continue folding each side over the other, until the blind lays flat on the ground.
- 4) Stand the folded blind up; place your hands in a 10 o'clock and 2 o'clock position on the top side of blind. Begin to push down, it will begin to fold in the center. Continue pushing downward to form a "taco" shape.
- 5) Draw your hands together upward as you continue to push downward.
- 6) While holding the rings tight, tuck the left ring under the right ring. Push the rings downward until they are flat.
- 7) Pick up your folded "disk" and slide into your back pack.
- 8) Pack ground stands and tie-down ropes in the pouch provided and store with the blind.