



7425 CHAVENELLE ROAD, DUBUQUE, IOWA 52002 PHONE: 563-690-1214

GAMEHAULER

Model/UPC: 909212 GAME CART

Maximum Weight Limit: 500 pound Distributed Load

YOUR RESPONSIBILITIES

It is your responsibility to carefully read and understand all instructions and safety warnings/labels, expiration date, and how to use the XOP, Inc. Game Cart and all additional XOP, Inc. merchandise before use. This owners manual and product labels provide important use and safety information. DO NOT Remove or Obscure any safety warning labels on any of your XOP products. Failure to read and follow these safety warnings could result in serious bodily injury or death. Please retain this manual and preserve all product labels for future reference.

CONTACT INFORMATION

Do not use XOP, Inc. merchandise until you read and thoroughly understand all instructions and safety warnings. You must read and follow all instructions and safety warnings before each use. Failure to read and follow these instructions and safety warnings could result in serious injury or death. If you are unsure of any instruction or safety warnings stop and contact XOP, Inc. immediately at 563-690-1214.

▼▼▼▼▼ SAFETY WARNINGS ▼▼▼▼▼

IMPORTANT PRODUCT INFORMATION

- Before each use inspect equipment carefully making sure all the parts are in working order and are in good condition. Do not use if any signs exist of product abrasion, damage, wear or defects. Replace any parts only with XOP, Inc. parts. Contact XOP, Inc. at 563-690-1214 with any product concerns or replacement part requests.
- Replace any parts only with XOP, Inc. parts. Use of any other parts will be considered a modification to the product and will void XOP, Inc. of any liability. Contact XOP, Inc. at 563-690-1214 with any product concerns or replacement part requests.
- Lubricate all hardware annually or as needed.
- Instructions should be kept in a safe place and reviewed at least annually. It is the responsibility of the Ground Blind owner to furnish the Instructions to any person that borrows or purchases the XOP, Inc. equipment.
- Between usages store in dry place away from weather, wildlife, sunlight, and sharp or abrasive objects.

ALWAYS:

- Use good judgment and practice general hunting safety measures and precautions.
- Keep others informed. Hunt with others or let someone know where you will be hunting and when you will return. Carry a cell phone or other two-way communication equipment in case of emergency.
- Inspect the equipment carefully making sure all the parts are in working order and are in good condition. Do not use if any signs exist of product abrasion, damage, wear or defects.
- Use Game Hauler only for its intended purpose.
- Use a minimum of 2 people to load your game or equipment onto the cart.

▼▼▼▼▼ ADDITIONAL SAFETY WARNINGS ▼▼▼▼▼

ALWAYS:

- Ensure that you keep your extremities away from the wheels to prevent injury.
- When transporting your cargo, be careful to avoid slippery areas, rocks, steep slopes, logs, stumps, etc. This way you will not damage the cart or cargo, and you will avoid personal injury.

NEVER:

- Exceed the recommended product weight limit or safe working load.
- Make any modifications to this product. Any modifications void XOP, Inc. of any liability.

ASSEMBLY

- 1) Please inspect the shipping carton for damage or evidence that it may have been opened before you received it.
- 2) **HELPFUL TIP:** The product is in its folded position. **Study this folded position** as this is how you will re-assemble parts when transporting or carrying the GameHauler; the only exception is that after initial assembly, the axle will remain in place and serve as a pivot point when folding the GameHauler.
- 3) Unbuckle straps holding parts together. Inspect the condition of all contents. Inventory all parts and hardware to make sure you have all necessary equipment to assemble product. No tools are required for assembly of the GameHauler.

Contents:

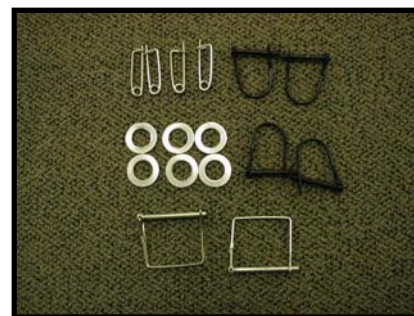
Upper Frame and Handle
Lower Frame
Axle
Side Braces (2)
Buckle Straps (2)
Wheels (2)

Hardware Kit:

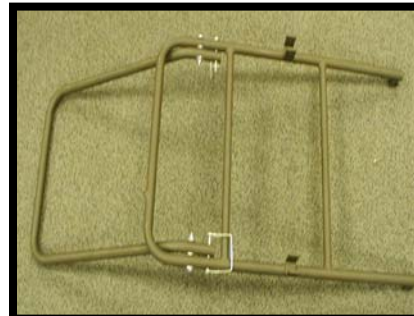
Galvanized Steel Safety Black Spring Pins (4)
Galvanized Square Spring Pins (2)
Galvanized Steel Washers (6)
Galvanized Steel Safety Clips (4)

- 4) Unfold/fully extend the Upper Frame and Handle Assembly as shown. Secure the Handle in the unfolded/fully extended position using (2) Galvanized Square Spring Pins.
- 5) Flip Upper Assembly and Handle over so U-shaped tabs on the Upper Frame are facing down.
- 6) Position Lower Frame with U-shaped tabs facing down. Align the Axle Holding Tubes and slide the Axle through one side of the cart.
- 7) Slide (2) Washers on the Axle end that is through the first Axle Holding Tube and positioned in the middle of the GameHauler frame. Continue to push axle until it runs through the Axle Mounting Tube on other side of frame.
- 8) Move Washers along Axle so one is on each side placed against an Axle Holding Tube. Close to each Washer you will find a tiny hole that runs through the Axle. Secure a Galvanized Steel Safety Clip through each hole. The Washer should be pinned between the Axle Holding Tube and the Safety Clip.

Hardware Kit



Assembly: Step 4



Assembly: Step 8

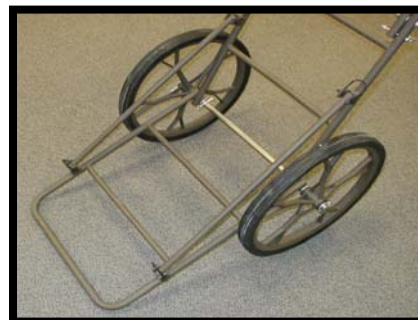


Assembly: Step 9

- 9) Place one Washer on each Axle end that extends outside of the frame. Next mount a wheel to each Axle end, followed by another washer on each end. Secure the outer Washer to Axle with on each side using a Safety Clip.
- 10) Flip the Game Hauler over so U-shaped tabs on frame are facing up.
- 11) Remove side braces from their “folding position” by unlatching the Black Spring Pins.
- 12) Align hole on end of a Side Brace with hole found in U-tab of Upper Frame and secure with Black Spring Pin. The hole on the other end of the same Side Brace will align with the U-tab hole on Lower Frame. Secure with Black Spring Pin. Repeat same process on other side of Axle.



Assembly: Step 12



Your cart is now ready to use. Please take your time, do not over exert yourself, and enjoy your Game Hauler.

FOLDING INSTRUCTIONS:

- 1) Remove Black Spring Pins from Side Braces. Reattach Side Braces to Upper Frame U-Tabs using the center hole on side braces and securing each with a Black Spring Pin. Secure the two remaining Black Spring Pins to the U-tabs on lower frame.
- 2) Remove Safety Clip and Washer from each Axle end. Remove Wheels. Place the removed Washer and Safety Clip back on Axle and secure.
- 3) Remove the two Galvanized Square Spring Pins and move the handle to the folded position. Replace the pins into the holes on the upper frame assembly only.
- 4) After the handle is in the folded position, fold the upper and lower frame assemblies together, ensuring that you are folding them in the reverse direction of the open position. The handle will now be between the upper and lower frame assemblies and the cart will be very compact.
- 5) Lay the cart flat on the ground. Attach one wheel to one side of the folded cart using the provided buckle straps. To assure the cart will stay in its folded position, run each buckle strap through both frames and the wheel. Flip the cart over, and secure the other wheel in the same manner. Pick up cart and make sure the straps keep the cart from shifting out of the folded position. Your cart is now ready for transport.

Folding: Step 4



Folding: Step 5

